

Date: Thursday, 10/25/2007 10:14:10 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER SEAL		
Job Number	: 35377					
Estimate Number	: 12514					
P.O. Number	: N/A		Part Number	: D35261		
This Issue	: 10/25/2007		S.O. No.	: N/A		
Prsht Rev.	: NC		Drawing Number	: D3526 REV A		
First Issue	: N/A		Project Number	: N/A		
Previous Run	: 34825		Drawing Revision	: A		
Written By	:		Material	: N/A		
Checked & Approved By	:		Due Date	: 11/15/2007		
Comment	: Est Rev A New Issue 07-09-24 EC verified by DD					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D35551	U CHANNEL
Comment: Qty.: 1.3440 f(s)/Unit Total : 10.7520 f(s) Rubber seal Batch: B32209		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1  -Cut trim as per dwg D3526		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 107		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		

Job Completion



C 20710105

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

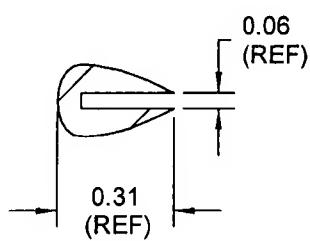
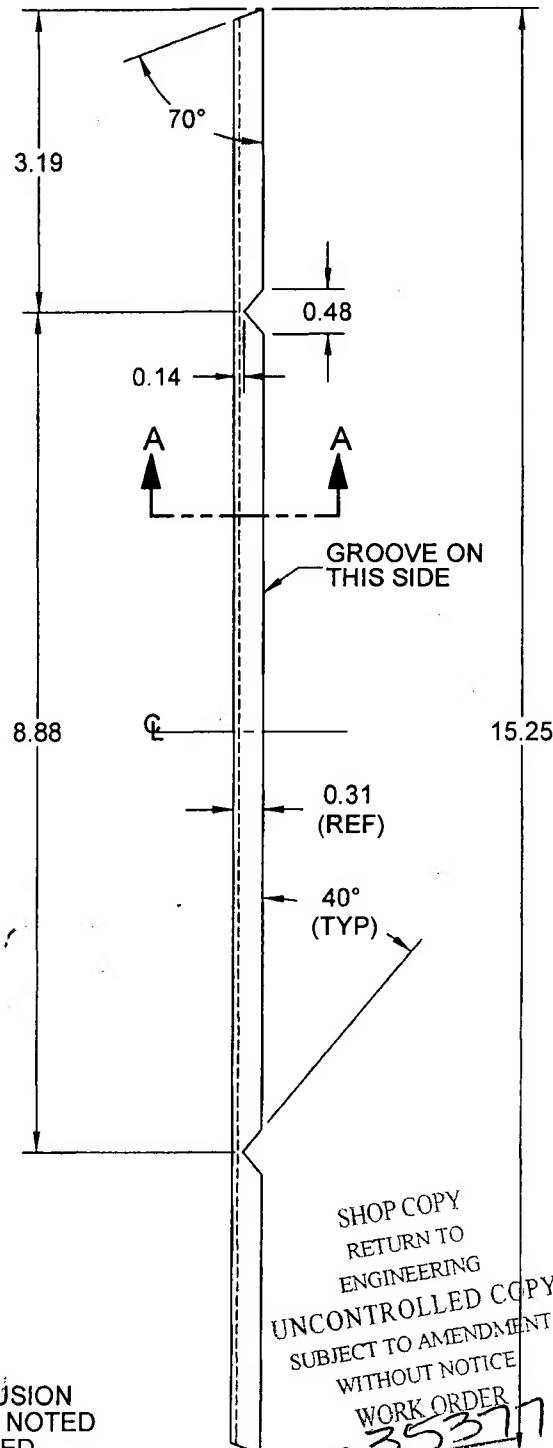
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 5/11/06  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CE	APPROVED <i>[Signature]</i>	DRAWING NO. D3526	REV. A SHEET 1 OF 1
DATE 07.07.24		TITLE RUBBER SEAL	SCALE 1:2
REV A	DATE 07.07.24	DESCRIPTION NEW ISSUE	

**RELEASED**  
07.08.03 *[Signature]***SECTION A-A**  
SCALE 2:1**D3526-1 RUBBER SEAL****NOTES:**

- 1) MATERIAL: MAKE FROM D3555-1-YYY.YY U-CHANNEL EXTRUSION
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) PART SYMMETRIC ABOUT  $\mathcal{Q}$